

# **CFA** Carbon Fiber Analyzer

## **Features**

- For analysis of carbon fiber characteristics and carbon fiber quality control. Analysis of fiber tow width, filament breakage, fiber tension, etc.
- For laboratory / pilot line use (CFA-F), as well as for monitoring fiber on carbon fiber production lines (CFA-Lite).
- Various options are available to meet custom requirements.
- Simple data acquisition (USB type media or SD card) or on-line data acquisition via PC supplied for monitoring and data logging.



## **Description of Available Features and Options**

Please contact Izumi International, Inc. for other special Requirements not shown below.



<u>Auto Traverse Let-off</u> Traverses as fiber is letoff, to maintain fiber width coming off of the package.



Tension Control/Monitoring Wide selectable range of tension control and monitoring, to simulate various processes.



<u>Fiber Feed System</u> Friction driven feed roller systems with high grade surface finish.



Filament Breakage Counter Detection of single filaments allows for quality control of fiber. Detection lengths can be set.



<u>Fiber Width Measuring</u> Measurement via high accuracy CCD micrometer.



<u>Full Enclosure</u> Enclosure prevents carbon fiber contamination to other equipment in the vicinity.



<u>Take up winder</u> Take up winder same as production models, allow for reuse of fiber.



PC Station PC station for data analysis, real time monitoring, data logging and control.



#### IZUMI INTERNATIONAL, INC.

1 Pelham Davis Circle, Greenville, SC 29615 USA Tel: 864-288-8001 Fax: 864-288-7272 E-mail: us-sales@izumiinternational.com Web: www.izumiinternational.com

## IZUMI INTERNATIONAL CO., LTD.

3-20-10 Toyosaki, Kita-ku, Osaka, Japan Tel: 06-6375-4116 Fax: 06-6375-4117 E-mail: jp-sales@izumiinternational.com Web: www.izumiinternational.com



# Specifications: CFA-Lite (for in-line monitoring)

This system to be used in-line for carbon fiber production quality monitoring.

| Width sensor                        | Via optical micrometer width sensor   |
|-------------------------------------|---|
| Fiber Width                         | 25mm maximum<br>(*) Please consult Izumi International, Inc. if wider rages are required.   |
| Speed                               | Max 10m/min<br>(*) Please consult Izumi International, Inc. if higher speeds are required.  |
| Filament breakage sensor (optional) | Thru beam type fiber optic sensor<br>Minimum filament diameter detection is 0.007mm diameter.   |
| Operator interface                  | HMI provides real time reading of fiber width in mm.  |
| Data acquisition                    | System records data to a USB data stick to enable viewing of logged data via PC after data collection.                                  |
| Electrical                          | 110VAC single phase (*) Please consult Izumi International, Inc. if other voltage is required.<br>NEMA12 or equivalent rated enclosure. |
| Mounting                            | Mounting brackets per customer requirements can be configured.  |

# Specifications: CFA-F (for off-line monitoring)

This system to be used for off-line carbon fiber analysis. Purpose of use could include quality control, research and development, customer process simulation, etc. The systems are configured to requirements, therefore all units are custom designed.

| Width sensor                  | Via optical micrometer width sensor  |
|-------------------------------|--|
| Fiber Width                   | 60mm maximum<br>(*) Please consult Izumi International, Inc. if wider rages are required.  |
| Speed                         | Max 10m/min<br>(*) Please consult Izumi International, Inc. if higher speeds are required.   |
| Let Off Creel                 | Feedback tension controlled with tension sensor and electro-magnetic brake.<br>Standard tension is 2.0-19.0[N] control range via 20[N] capacity tension sensor.<br>Auto-traversing let-off maintains fiber width intact from original package.   |
| Feed Rollers                  | 2-7 roller systems depending on tension requirements   |
| Take Up Winder                | EKTW-C type carbon fiber take up winder for max. 250mm dia package.  |
| Options                       | <ul> <li>Multiple tension zones for testing fiber under different tensions: each zone is controlled by a feed roller and PID tension control</li> <li>Polycarbonate enclosure to contain the fibers</li> <li>Gap detections in the fiber</li> <li>Filament breakage sensor (multiple if required)</li> <li>Other components can be added as required.</li> </ul> |
| Operator Interface            | PC based control system with self-standing enclosure   |
| Data Acquisition and Controls | Data logging to Excel style spreadsheets for analyzing<br>Control systems available: Allen Bradley or Siemens  |
| Electrical                    | 220VAC three phase, 400VAC three phase (*) Please consult Izumi International, Inc. if other voltage is required. NEMA12 or equivalent rated enclosure.  |



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